



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	1123	3017A 2	CRANKCASE TOP ASSEMBLY	1,1		
2	25	20081	"O" RING, CRANKCASE TOP	1,1		4
3	15	20514A 1	SHIM, BALL BEARING TO CRANKCASE	1,1		
4	30	20464	BEARING, BALL -CRANKCASE	1,1		
5	31	20594	BEARING, ROLLER - CRANKCASE	1,1		
6	26	31684	OIL SEAL, CRANKCASE TOP (U)	1,1		
7	10	25299	SCREW, CRANKCASE TOP TO CYLINDER	2,2		
8	14	20747	TAB WASHER, CRANKCASE TOP	2,2		
9	54	34598	CLIP, HOLD DOWN RING - CRANKCASE	2,		
10	10	31308	SCREW, RING CLIP TO CRANKCASE	4,		
9	54	53557A 1	CLIP ASSEMBLY, HOLD DOWN RING	2,2		
10	10	53852	SCREW, RING CLIP TO CRANKCASE	4,4		
11	24	34731	SPRING, TENSION - HOLD DOWN RING	4,4		
12	830	3209A 3	CYLINDER BLOCK AND CRANKCASE	1,1		
12	848	3566A 3	CYLINDER BLOCK AND CRANKCASE	1,1		
13	17	23784	PIN, DOWEL - CRANKCASE TO CYLINDER	2,2		
14	16	20462	STUD, CRANKCASE TO CYLINDER	2,2		
15	11	46793	NUT, CRANKCASE STUD	2,2		
16	16	39766	STUD, CYLINDER BLOCK TO DRIVE	2,2		
17	16	20991	STUD, CYLINDER BLOCK TO DRIVE	2,2		
18	19	20011	WELCH PLUG, CRANKCASE CHECK VALVE	1,1		
19	21	27146A 1	CHECK VALVE ASSEMBLY, CRANKCASE	1,1		
20	16	20991	STUD, CRANKCASE TO DRIVE	2,2		
21	16	23740	STUD, CARBURETOR TO CRANKCASE	2,2		
22	10	26066	SCREW, CRANKCASE TO CYLINDER	5,5		
23	10	26065	SCREW, CRANKCASE TO CYLINDER	1,1		
23	10	21449	SCREW, CRANKCASE TO CYLINDER	2,2		
24	10	26132	SCREW, CRANKCASE TO CYLINDER	2,2		
25	11	46793	NUT, CRANKCASE SCREW	10,10		
26	25	25429	"O" RING, CRANKCASE SCREW	1,1		4
27	10	26801	SCREW, LOCK - CENTER MAIN BEARING	1,1		
28	14	20091	TAB WASHER, CENTER MAIN BEARING	1,1		
29		47231	COVER, TRANSFER PORT	1,	SERIAL 00000000-02432535	
29		52580	COVER, TRANSFER PORT	1,1	SERIAL 02432536-09999999	*
30	27	26175	GASKET, TRANSFER PORT COVER	1,	SERIAL 00000000-02432535	4
30	27	27936	GASKET, TRANSFER PORT COVER	1,1	SERIAL 02432536-09999999	4,*
31	10	28636	SCREW, TRANSFER PORT COVER	1,1		
31	10	24646	SCREW, TRANSFER PORT COVER	2,2		
32	1020	2757	COVER, CYLINDER BLOCK (SERIAL 20000000-02432535)	1,		
32	1022	3567	COVER, CYLINDER BLOCK (SERIAL 20000000-02432535)	1,1		*
32	27	26172	GASKET, CYLINDER BLOCK COVER	1,		4